# Chemische Werke Hommel GmbH & Co. KG

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# **Specification**

Concerning Product:				
Article number	31900			
Trade name / designation / denomination	Natriumcyclamat krist.			
CAS number	139-05-9			
Other names / synonyms	•CYCLOHEXYLSULFAMIC ACID; •Cyclamic Acid; •Cyclamic Acid: d11; •N-Cyclohexylsulfamic Acid; •N-Cyclohexylsulfamic acid; •Sodium Cyclamate; •Sodium Cyclamate (Sodium N-cyclohexylsulfamate) crystalline; •Sodium Cyclamate (Sodium N-cyclohexylsulfamate) powder; •Sodium N-Cyclohexylsulfamate; •Sodium N-cyclohexylsulfamate;			
EC number	205-348-9			
Customs tariff number / CN code / TARIC	29299000			
Molecular weight [g / mol]	201.219			
Formula	C <sub>6</sub> H <sub>12</sub> NO <sub>3</sub> SNa			

Parameter	Test Method	Specification	Unit			
Organoleptic test						
Appearance of solution	Ph.Eur.	clear and colourless				
Colour		white or almost white				
Flavor and taste		very sweet: approximately 30 to 40 times sweeter than sucrose				
Odour		odourless				
Physical parameter						
Form		crystalline powder or crystals				
Loss on drying	PRO.333	≤ 1,0	%			
pH value	Ph.Eur.	(10% in H <sub>2</sub> O): 5,5 - 7,5				
Solubility		in water: soluble; in ethanol: slightly soluble				
Identity						
Assay	PRO.333	98,5 - 101,0	%			
Identification	Ph.Eur.	(A) I.R. spec.: conforms with standard				
Identification	Ph.Eur.	(E) Sodium reaction: positive				
UV spectroscopy	Ph.Eur.	@ 270 nm: ≤ 0,10				
Impurities						
Sulphates (SO <sub>4</sub> )	Ph.Eur.	≤ 0,1	%			
Impurity	Ph.Eur.	Aniline <sup>(1)</sup> : ≤ 0,5	ppm			
Impurity	Ph.Eur.	Cyclohexylamine <sup>(1)</sup> : ≤ 8	ppm			
Impurity	Ph.Eur.	NN-Dicyclohexylamine <sup>(1)</sup> : ≤ 0,5	ppm			
Impurity	Ph.Eur.	NN-Dicyclohexylsulfamide <sup>(1)</sup> : ≤ 1	ppm			
Impurity	Ph.Eur.	Sulphamic acid: ≤ 0,1	%			

Residual Solvents						
Residual solvents	GC	according to ICH Guideline Q3C (*)				
Residual solvents	GC	Xylene <sup>(1, *)</sup> : ≤ 1	ppm			
Elemental Impurities						
Arsenic (As)	ICP-MS	( <sup>1</sup> , *) ≤ 1,5	ppm			
Lead (Pb)	ICP-MS	(*) ≤ 0,5	ppm			
Selenium (Se)	ICP-MS	( <sup>1</sup> , *) ≤ 15	ppm			
Microbiological data						
Aerobic microorganisms	Ph.Eur.	( <sup>1</sup> , *) ≤ 1000	CFU/g			
Coliform bacteria	Ph.Eur.	absence <sup>(1, *)</sup>	/0,1 g			
Salmonella	Ph.Eur.	absence <sup>(1, *)</sup>	/25 g			
Yeast and Mould	Ph.Eur.	( <sup>1</sup> , *) ≤ 100	CFU/g			

#### **Annotation:**

## **Regulatory information:**

Elemental Impurities (ICP-MS): according to ICH Guideline Q3D (\*)

**Registration status:** This product is manufactured using excipient Good Manufacturing Practices (GMP).

## **Supplemental information:**

Shelf life: 5 years

Complies with monographie: Ph.Eur. 10<sup>th</sup> edition, monograph No. 0774

PURITY Conform to European Pharmacopoeia 10<sup>th</sup> edition, to ICH Guidelines Q3C on Residual Solvents and Q3D on Elemental Impurities, and to Regulation (EU) 231/2012 and amendments on Specification for Food Additives.

Packing: 25 kg cardbox; 50 kg drum; 500 kg big bag

Regional origin: EU

**Usage:** FOOD and DRINKS according to the Regulation (EU) 1333/2008 and Regulation (EU) 1129/2011, and subsequent modifications. PHARMACY according to European Pharmacopoeia 10<sup>th</sup> edition.

Sweetener for food E-952

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Waltrop, 22. Dec. 2022

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<sup>\*</sup> n.d. = not detectable / nicht messbar

<sup>\*:</sup> Periodically tested

<sup>(1):</sup> Limit of the European Pharmacopoeia: higher or not defined.