## Chemische Werke Hommel GmbH & Co. KG

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## **Specification**

Concerning Product:		
Article number	165450179CUL	
Trade name / designation / denomination	Neotam, USP	
CAS number	165450-17-9	
Other names / synonyms	•(3R)-3-(3,3-dimethylbutylamino)-4-[[(2R)-1-methoxy-1-oxo-3-phenylpropan-2-yl]amino]-4-oxobutanoic acid; •L-Phenylalanine, N-(3,3-dimethylbutyl)-L- $\alpha$ -aspartyl-, 2-methyl ester;	
EC number	605-408-8	
Molecular weight [g / mol]	378.4626	
Formula	C <sub>20</sub> H <sub>30</sub> N <sub>2</sub> O <sub>5</sub>	

Parameter	Specification	Unit
Organoleptic test		
Appearance	white to off-white Powder	
Flavor and taste	7000-13000 times as sweeter as sucrose	
Physical parameter		
Loss on drying	≤ 5,0	%
pH value	(5g/l solutin) 5,0 - 7,0	
Specific Optical Rotation	-40,043,4	0
Identity		
Assay	97,0 - 102,0	% [w/w]
Impurities		
Residue on ignition	≤ 0,2	%
Impurity	≤ 2,0	%
Impurity	N-[N-(3,3-Dimethylbutyl)-Aspartyl]-L-Phenylatanine $\leq$ 1,5	%
Related substances	A: ≤ 2,0	% [w/w]
Elemental Impurities		
Lead (Pb)	≤ 1	ppm

## **Supplemental information:**

Shelf life: 2 years

Derivation: synthetic

Packing: 25 kg Carton

Conclusion: Complies with In-house standard.

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Waltrop, 18. Oct. 2019

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