



## Specification

| Concerning Product:                     |                                                                                                                                                                                  |
|-----------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Article number                          | 165450179V01                                                                                                                                                                     |
| Trade name / designation / denomination | Neotam, E-961                                                                                                                                                                    |
| CAS number                              | 165450-17-9                                                                                                                                                                      |
| Other names / synonyms                  | •(3R)-3-(3,3-dimethylbutylamino)-4-[[[(2R)-1-methoxy-1-oxo-3-phenylpropan-2-yl]amino]-4-oxobutanoic acid; •L-Phenylalanine, N-(3,3-dimethylbutyl)-L-α-aspartyl-, 2-methyl ester; |
| EC number                               | 605-408-8                                                                                                                                                                        |
| Molecular weight [g / mol]              | 378.4626                                                                                                                                                                         |
| Formula                                 | C <sub>20</sub> H <sub>30</sub> N <sub>2</sub> O <sub>5</sub>                                                                                                                    |

| Parameter                   | Test Method    | Specification                                                         | Unit    |
|-----------------------------|----------------|-----------------------------------------------------------------------|---------|
| <b>Organoleptic test</b>    |                |                                                                       |         |
| Appearance                  |                | White powder or white crystalline granule.                            |         |
| <b>Physical parameter</b>   |                |                                                                       |         |
| Water content               | USP/FCC11      | (25±5mg) ≤ 5,0                                                        | %       |
| pH value                    | USP/FCC11      | (0.5% solution) 5,0 – 7,0                                             |         |
| Specific Optical Rotation   | USP/FCC11      | ([α] <sub>D</sub> 20D 0.5% solution, on dry basis): -40,0° and -43,4° | °       |
| Melting range               | GB/T 617-2006  | 81 – 84                                                               | °C      |
| Solubility                  |                | 4.75%(w/w) at 60 °C in water, soluble in ethanol and ethyl acetate    |         |
| <b>Identity</b>             |                |                                                                       |         |
| Assay                       | USP/FCC11      | (on dry basis) 97,0 – 102,0                                           | %       |
| Identification              | USP/FCC11/GB   | complies                                                              |         |
| <b>Impurities</b>           |                |                                                                       |         |
| Sulphated ash               | USP/FCC11      | ≤ 0,2                                                                 | %       |
| Related substances          | USP/FCC11      | N-[N-(3,3-Dimethylbutyl)-α- aspartyl]-L-phenylalanine: ≤ 1,5          | % [w/w] |
| Related substances          | USP/FCC11      | other: ≤ 2,0                                                          | % [w/w] |
| <b>Elemental Impurities</b> |                |                                                                       |         |
| Lead (Pb)                   | USP/FCC11      | ≤ 1                                                                   | mg/kg   |
| <b>Microbiological data</b> |                |                                                                       |         |
| Aerobic microorganisms      | GB4789.2-2022  | ≤ 250                                                                 | CFU/g   |
| Escherichia Coli.           | GB4789.38-2012 | ≤ 10                                                                  | CFU/g   |
| Salmonella                  | GB4789.4-2016  | neg. in 25g                                                           |         |
| Staphylococcus Aureus       | GB4789.10-2016 | neg. in 25g                                                           |         |
| Yeast and Mould             | GB4789.15-2016 | ≤ 100                                                                 | CFU/g   |

**Regulatory information:**

**GMO statement:** This product is processed with non-GMO raw material, conforming to the requirements of legislation on GMOs in force in EC No. 1829/2003 and No. 1830/2003.

**Supplemental information:**

**Shelf life:** 5 years

**Storage conditions:** Ambient and dry storage conditions, typically 15°C to 30°C (59°F to 86°F) and 35% to 60% relative humidity, in a well-closed container. It should be stored to avoid high heat and humidity and with the inner bags sealed until ready to use.

**Regional origin:** CN

**Usage:** Kosher Status: Kosher and pareve | Halal Status: Halal and Islamic

Non-nutritive Sweetener, Flavour enhancer

Chemische Werke Hommel GmbH & Co.KG

*This document was generated electronically and is valid without signature.*

Waltrop, 29. Aug. 2025

LF-Basis: 2024-10-22 ()

We only confirm that we took over the data from our supplier accordingly. Despite careful working, errors in the takeover are not totally excluded. Some or all parts of the document may be translated due to our best knowledge from the original to give a better understanding. If you have any questions about specific details, please call us directly. Unless otherwise marked, these data do not originate from us and have not been tested by us on the correctness. The above information corresponds to the present state of our knowledge and is intended as a general description of our products and their possible applications. We make no warranties, expressed or implied, as to the information's accuracy, adequacy, sufficiency or freedom from defect and assumes no liability in connection with any use of this information. Any user of this product is responsible for determining the suitability of our products for its particular application. The foregoing information does not absolve the buyer of its own tests. Observing existing laws and regulations, is the responsibility of the buyer of our product. Nothing included in this information waives any of our General Terms and Conditions of Sale, which control unless it agrees other in writing. Any existing intellectual/industrial property rights must be observed. Due to possible changes in our products and applicable national and international regulations and laws, the status of our products could change. Material Safety Data Sheets providing safety precautions, that should be observed when handling or storing our products, are available upon request and are provided in compliance with applicable law. The user should obtain and review the applicable Material Safety Data Sheet information before handling any of these products. For additional information, please contact us.