## Chemische Werke Hommel GmbH & Co. KG

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## **Specification**

Concerning Product:		
Article number	22839470VEUL	
Trade name / designation / denomination	Aspartame, FCC/EP/USP-NF/E951	
CAS number	22839-47-0	
Other names / synonyms	*3-amino-4-[(1-methoxy-1-oxo-3-phenylpropan-2-yl)amino]- 4-oxobutanoic acid; *3-amino-N-(?-carbomethoxy-phenethyl)- succinamic acid-N-methyl ester; *3-amino-N-(a-carbomethoxy- phenethyl)-succinamic acid-N-methyl ester; *N-L-?Aspartyl- L-Phenylalanine-1-methyl ester; (3S)-3-Amino-4-[[(2S)-1-methoxy- 1-oxo-3-phenylpropan-2-yl]amino]-4-oxobutanoic acid; *N-L-\alphaSpartyl- L-Phenylalanine-1-methyl ester; (3S)-3-Amino-4-[[(2S)-1-methoxy- 1-oxo-3-phenylpropan-2-yl]amino]-4-oxobutanoic acid; *aspartame;	
EC number	245-261-3	
Customs tariff number / CN code / TARIC	29242998	
Molecular weight [g / mol]	294.30312	
Formula	C <sub>14</sub> H <sub>18</sub> N <sub>2</sub> O <sub>5</sub>	

Parameter	Specification	Unit
Organoleptic test		
Appearance of solution	Conform to EP	
Appearance	White crystalline powder or Granular	•
Physical parameter		
Loss on drying	≤ 4,5	%
pH value	4,5 - 6,0	
Specific Optical Rotation	14,5 - 16,5	٥
Solubility	Slightly soluble in water	
Transmittance	≥ 95	%
Identity		
Assay	(105°C,4h) 98,0 - 102,0	%
Identification	Meet the requirements	
Impurities		
Residue on ignition	( Sulphate Ash) ≤ 0,2	%
Heavy Metals (as Pb)	≤ 10	ppm
Impurity	Diketopiperazine(A) (5-benzyl-3,6-dioxo- 2-Poperazineacetic acid) ≤ 1,5	%
Related substances	≤ 2,0	% [w/w]
Elemental Impurities		·
Arsenic (As)	≤ 3	ppm
Lead (Pb)	≤ 1	ppm
Nutritional data		
L-Phenylalanine	≤ 0,5	%

## Supplemental information:

Shelf life: 3 years Regional origin: CN

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Waltrop, 12. Sep. 2019

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