## Chemische Werke Hommel GmbH & Co. KG

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## **Specification**

Concerning Product:			
Article number	6132043MPBUL		
Trade name / designation / denomination	Trinatriumcitrat Dihydrat, USP, E331		
CAS number	6132-04-3		
Other names / synonyms	•1,2,3-Propanetricarboxylic acid, 2-hydroxy-, sodium salt, hydrate (1:3:2); •Sodium Citrat cystalline; •Sodium Citrat powder; •trisodium 2-hydroxypropane-1,2,3-tricarboxylate dihydrate; •trisodium citrate dihydrate;		
EC number	612-118-5		
Customs tariff number / CN code / TARIC	29181500		
Molecular weight [g / mol]	294.09957		
Formula	C <sub>6</sub> H <sub>9</sub> Na <sub>3</sub> O <sub>9</sub>		

Parameter	Test Method	Specification	Unit		
Organoleptic test					
Appearance of solution		clear and colourless			
Appearance		white crystalline powder or colour crystals	less		
Physical parameter					
Acidity/Alkalinity		complies			
Loss on drying		( 180 °C / 18h) 10,0 - 13,0	%		
pH value		(5% in H <sub>2</sub> O): 7,5 - 9,0			
Solubility		freely soluble in water, practically insoluble in ethanol (96 %)			
Identity					
Assay		99,0 - 100,5	%		
Identification		complies			
Impurities					
Heavy Metals (as Pb)		≤ 5	ppm		
Oxalate (as anhydros Oxalic Acid)		≤ 100	ppm		
Readily carbonizable substances		complies			
Sulphates (SO <sub>4</sub> )		≤ 150	ppm		
Related substances	Tartrate	complies			
Related substances	Pyrogenes	complies			
Elemental Impurities					
Arsenic (As)		≤ 1	ppm		
Cadmium (Cd)		≤ 0,1	ppm		
Chlorides (CI)		≤ 50	ppm		
Iron (Fe)		≤ 1	ppm		
Mercury (Hg)		≤ 0,1	ppm		
Lead (Pb)		≤ 1	ppm		
Organic volatile impurities					
Org. volat. Imp. Total		complies			
Particle size distribution					
Particles		40 - 100 mesh	%		

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Waltrop, 02. Dec. 2021

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