## Chemische Werke Hommel GmbH & Co. KG

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# **Specification**

Concerning Product:			
Article number	9003398BP90		
Trade name / designation / denomination	Polyvinylpyrrolidon (PVP) 90F		
CAS number	9003-39-8		
Other names / synonyms	<ul><li>•2-Pyrrolidinone, 1-ethenyl-, homopolymer;</li><li>•Polyvinylpyrrolidone;</li></ul>		
EC number	618-363-4		
Customs tariff number / CN code / TARIC	39059990		

Parameter	Test Method	Specification	Unit
Organoleptic test			
Appearance of solution		Clear and not more intensely colored than reference solution BY6/B6/R6	
Physical parameter			
Loss on drying	Karl Fischer	≤ 5,0	
Peroxides (O <sub>2</sub> <sup>2-</sup> )		as H <sub>2</sub> O <sub>2</sub> : ≤ 400	ppm
pH value		4,0 - 7,0	
Viscosity		as K value 81,0 – 97,2	
Identity			
Assay	calc. on the anhydrous substance	Nitrogen 11,5 – 12,8	%
Identification	IR	complies	
Impurities			
Aldehydes		as acetaldheyde $\leq$ 500	ppm
Residue on ignition	sample weight 10 - 20 g	≤ 0,1	%
Heavy Metals (as Pb)		≤ 10,0	ppm
Sulphated ash	sample weight: 10 - 20 g	≤ 0,1	%

Impurity	1-Vinylpyrrolidin-2-one $\leq$ 10	ppm
Impurity	2-Pyrrolidone ≤ 3,0	%
Impurity	Hydrazine ≤ 1	ppm
Impurity	Triethanolamine $\leq 0,5$	g/100g
Residual Solvents		
Residual solvents	Formic acid $\leq 0,5$	%
Elemental Impurities		
Lead (Pb)	≤ 10,0	ppm
Microbiological data		
Aerobic microorganisms	≤ 200	CFU/g
Yeast and Mould	≤ 20	CFU/g

#### **Supplemental information:**

#### Complies with monographie: Ph. Eur., USP/NF, JP

### Chemische Werke Hommel GmbH & Co.KG

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#### Waltrop, 02. Nov. 2021

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